



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-588-011
Job Sheet 191607



Part No: D350-588-011

Job Qty: 2 pcs

Part Name: Aft Door Fwd Hinge Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: SOLD *stlu*

Description:

Note: DWG DSI9690 REV A , DSI9760-011 REV A , D350-588 REV D IPP Rev:M 04.08.31 Added D2690-17 KJ/JLM
IPP REV:G 14.04.28 AS PER DSI9690 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/29/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23	<i>PC.</i>	MAR 25 2019
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		

Dart Aerospace Ltd.
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Container No: S166070



Part: D350-588-011

Job No: 191607

Serial No/Batch: S166070

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-41 Issue 8a/Fab/STC SH1012N

Plex 3/5/19 9:21 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120	QC 4	2 pcs	3/29/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	MAR 26 2019
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	2 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B	MAR 26 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135	DC - 1 - B4B	2 pcs	3/29/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	3/29/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
130 - Identify as per dwg & Stock Location: _____						
135 - Document Control - Photocopy bluefile and create labels per PPP D350-588-011 CHG002						
140 - QC21- Final Inspection - Work Order Release						

Entered: _____ Date: _____



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Other/Details:					

008857

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R7	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113851
AN526C832R8	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5115606
AN526C832R9	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5134759
D2143	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5084793
D2144	Hinge Doubler	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114683
D2150	Packer Doubler, Hinge	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5118076
D2151	Packer Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126942
D2153	Door Prop	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136664
D2154	Bracket, Stud	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114679
D2237	Striker Plate	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5125384
D2461	Neoprene 'D' Seal (\$ Per Foot)	14.5000 ft (7.25 ea)	110-Packaging 1 - Pick Kit	5129504
D2463	1/2" Seal (\$ Per Foot)	14.5000 pcs (7.25 ea)	110-Packaging 1 - Pick Kit	5140388
D2583	Latch Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5128525
D2585	Latch Clamp	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5127828
D2586	Door Latch	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5134198
D2587	Door Plug	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128520
D2589	Keys, Key Chain	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5132942
D2690-17	Cable	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5044440
D2857-1	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151952
D2857-2	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151863
D2858-1	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124487
D2858-2	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152164
D5080-041	Striker Plate Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5128948
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	2 sf (1 ea)	110-Packaging 1 - Pick Kit	PM134550.1
MS20426AD3-4	Rivet	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	M136444
MS20470AD4-5	Rivet, Universal Head	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	5134218
MS21042L08	Nut	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	5134219
MS21042L3	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157462
MS27039-08-11	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	PM138336-10
MS27039-1-15	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5112435
NAS1149D0363J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5152662
NAS1149DN832J	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5131200

Entered: _____ Date: _____



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Other/Details:					

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN526C1032R7	4	114	0
	AN526C832R8	16	263	0
	AN526C832R9	16	208	0
	D2143	2	15	0
	D2144	2	14	0
	D2150	4	33	0
	D2151	4	32	0
	D2153	2	12	0
	D2154	2	18	0
	D2237	4	24	0
	D2461	15	340	0
	D2463	15	351	0
	D2583	4	21	0
	D2585	4	22	0
	D2586	4	21	0
	D2587	2	13	0
	D2589	2	157	0
	D2690-17	2	5	0
	D2857-1	2	24	0
	D2857-2	2	18	0
	D2858-1	2	19	0
	D2858-2	2	44	0
	D5080-041	4	32	0
	FG-778150-550-ROL	2	2,063	0
	MS20426AD3-4	24	2,689	0
	MS20470AD4-5	36	2,028	0
	MS21042L08	36	2,173	0
	MS21042L3	8	4,096	0
	MS27039-08-11	4	1,050	0
	MS27039-1-15	4	265	0
	NAS1149D0363J	8	1,102	0
	NAS1149DN832J	48	1,041	0

Part Specifications

Specifications could not be found.

Plex 3/5/19 9:21 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



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Change Record

PAGE 1 OF 1

Part Number: D350-588-011

Description: AFT DOOR FWD HINGE MODIFICATION INSTALLATION

[illegible]